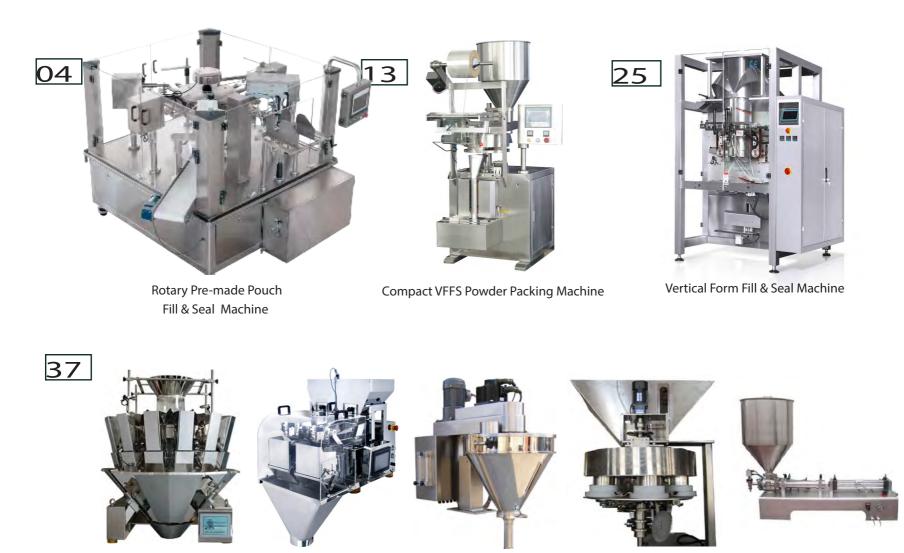


Safe, Stable & Intelligent







Auxiliary Machine



Honor Pack Since 1992



Born to reduce packaging costs

Since 1992, Honor Pack based on principle of quality-oriented, spare no efforts to R&D, manufacture, marketing & sale packaging machines.

Products start from semi-automactic machine like Sealing Machine, Vacuum Packaging Machine and Heating Wrapper Machine; and now days comes with automatic machine as Vertical Form Fill & Seal Machine, Pre-made Pouch Fill & Seal Machine and Auxiliary Machine for dosing & material handling.

Featured in controllable safety, stable quality, times-kept intelligence, we help to cut customers' visible and invisible cost gradually, together with high-effective, systematic service attitude.

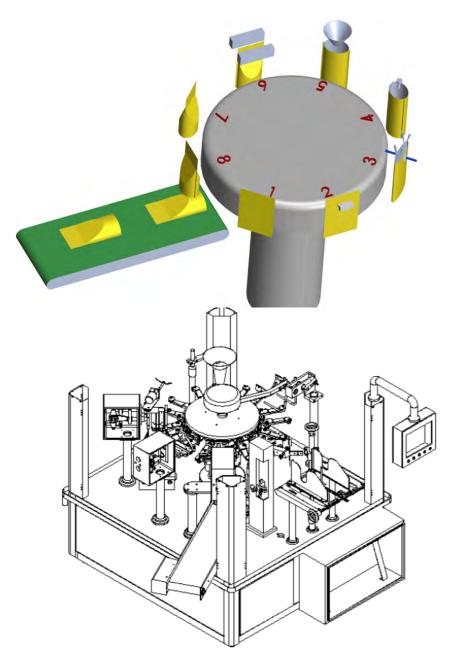
Welcome for your calls! You could realize how much cost we could save for your packing machines.











Rotary Pre-made Pouch Fill & Seal Machine

With different auxiliary machines, this mahine can do filling for gran-ule, powder and liquid into pre-made pouchs.Controled by PLC&Touch Screen,automatically do feeding pouchs,coding,open pouch,dosing products,filling &sealing until out put in conveyor.

Standard Station:

- 1- Pouch-picking Station (Required)
- 2- Zip-Open Station (Required)
- 3- Pouch-opening Station (Required)
- 4- Material-filling Station-1 (Required)
- 5- Material-filling Station-2 (Optional)
- 6- Air-exhausting and Heat sealing-1 Station (Optional)
- 7- Heat Sealing-2 Station(Optional)
- 8- cool Sealing and Outputting Station (Required)

Key features:

Saving pouches
Bag width set up in screen
Strong bag cliper support up to 5kgs
Automatic luberlicating system
Washable working table
In screen show error indicate part





Rotary Packing Machine 8 Station JR8-240

Support bag width from 80 mm up to 240 mm to work with automatic pick up bags, coding batch code, opening bag, material filling, bag sealing and output.

Option: Nitrogen Flush, Vacuum, Multi-Filling, Spout Pouch (Conner), Zip Pouch



Max. speed 50 bpm

scan it, see the video

 \bigcirc

Bag Size (W x L) Min. 80mm x 100mm (3.2"*3.9") Max. 240mm x 350mm (9.5"*13.8")

Eight Working Postion



Big Bag Rotary Packaging Machine JR6-350

Support bag width up to 350mm with 6 working postion to work with automatic taking bag, coding, opening, material filling, bag sealing and output.

Option: Nitrogen Flush, Vacuum, Spout Pouch (Conner), Zip Pouch



Max. speed 40 bpm



Bag Size (W x L) Min. 180mm x 200mm (7.1" x 7.9") Max. 350mm x 470mm (13.8" x 18.5")





Six Working Postion



Technical Specification:

Model	JR8-240	JR6-350	
Work Position	8	6	
Bag Type	Pillow Bag, 3/4 Side Seal Bag, Zipper Bag, Spout Bag, Doypack Bag		
Width	80-240mm	150-350mm	
Length	100-400 mm	150-470 mm	
Speed	50 bags/min	40 bags/min	
Dosing System	Multi-head Scale, Auger Filler, Piston Filler, Volumetric Cup, Liner Scale		
Power Supply	AC380V/50Hz, 3phase or Per customer specification		
Power Consumption	Max 3.8KW	Max 3.8KW	
Machine Dimension(mm)	2000(3100) x 2100 x 1650 2950 X 2100 X 1650		
Machine Weight	1800KGS	1800KGS	

Above parameters are able to be customized properly as requests.



Zip Open & Close

With zip open and close function, this model is a good choice for pre-made pouch with zipper.

Equipped with different dosing system, machine could pack liquid, granules and powder material.

Our new version pre-made pouch packing machine has the highest cost-effective and competiveness. The machine is designed with a tidy, clean construction, which is easy for maintenance and overhaul. In the design of zip open, we choose Panasonic servo motor rather than traditional cylinder.

This could avoid the zip opening failure made by multiple machines sharing the same air source causes an unstable air pressure.

















Spout at Corner

Equipped with horizontal bag sending device, it guarantees the accurate and stable when sending bags. This is suitable for pre-made bags with spout at corner.

This horizontal sending idea solves the bag sending problem made by uneven or irregular bags, which also leads to the failure of filling and sealing in tng process. With the balance structure theory and photocell eye, our horizontal bag sending device would adjust according to bag quantity and thickness. Normally the filling part uses piston filler, which is suitable for viscous liquid and free flowing liquid. It also has heating and mixer function.

When customers' product is in big volume, a double work stations filling is the best choice, which guarantees the accuracy and speed at same time.



Mono Layer PE Pouch

JR series is a solution for monolayer PE pouch, which is often a nightmare to other traditional.

Monolayer PE pouch normally is soft and light with a very thin thickness. Compares to other multi-layer pouch, monolayer PE pouch is not easy to be tidied. And its great softness makes it hard to be moved in right position through each work station.

For example it wrinkles, during open bag action. This would influence the following process to be in good accuracy.

Our JR series has a great improvement in the stability of every moving action, which avoids the monolayer PE pouch wrinkles or incorrect position, to achieve a better accurate in the following process.

We take the monolayer PE pouch in consideration when design the air blow part.

Our heat bar is made by Teflon material. Due to its extremely low friction factor, Teflon is suitable for monolayer PE pouch. Also performs well to seal in good shape.













Vacuum For Pouch

Vaccum in sealing position, work for deflate the pouch, suit for products without high vaccum degree request

Capable to pack various kinds of products, like granules, frozen food, pickled food, hardware etc. Even solid material mixed with liquid.

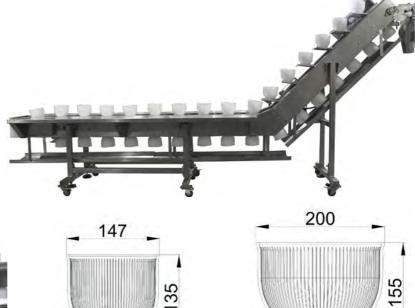
Equipped with double vacuum pumps, can achieve to reach the vacuuming at 95-100%. compare to the traditional vacuuming by manual, it is higher in speed and saves time and labor.

Wider chosen in bag size than any other similar machine in the market.









Small: 1.5 Liter

Big: 2.5 Liter

Power	1.5 Kw
Cup Material	Food Grade PP
Working Speed	10 ~ 30 Discharge per Min.
Dimension (mm)	L 4050 W 870 H 2000
Control	Drive by Invertor with PLC Signal

Cup Feeder & Piston Filler Filling Food to Retort Pouch

Filling the products by Cup Feeder for which can't dosing in automatic system. Workers fill cup manually. Cup move to top of filling station by PLC controlled, turn over to fill with a impact to make all products in cup out.

A servo drive or pneumatic piston filler filling 2nd time for any liquid like soup in pouch.

* Weight Checker Can Apply to Make Accuracy Target Weight With Servo Pisotn Filler











With Multihead Scales for Granules

Contains JR series rotary machine, platform for scales, combination scales, Z shaped elevator. We choose the combination scales as the dosing system to meet the needs of customers to pack granules, long shape material, puffy material etc.





With Auger Filler for Powder

Contains JR series rotary machine, auger filler, auger elevator. We choose the auger filler as the dosing system. It's the perfect solution for packing powder materials, especially those would spread dust in the air like





Multi Filling Systems

With Linea Scale For Granule and Coarse Powder

Equipped with multi-head combination scale, auger filler and piston filler this unit Equipped with linear scales to pack granule and powder in one pouch, easy to operate for packing granule, powder and liquid / paste in one pouch. This is a great choice for and maintain., easy to operate and maintain. customers who are going to pack 3 different kinds of product in one pouch.



VFH Series Compact VFFS Machine

An economic machine with various dosing system integrated, to suit packing job for most of the products in the market. Replace the traditional sealers to save labor costs.

Principal Features:

- Computerized control system with PLC with descriptive fault indicator
- Photocell for film length registered and automatic adjustment in 3 bags
- Strip bags compatiable from 2-99 bags
- Most laminated films namely PE/BOPP, CPP/BOPP, CPP/ PET, PE/NYLON, aluminum foil based compatible
- All product contact parts in #304 stainless steel
- Output counting

Dosing System:

1. Volumetric Cup——Granules & Free Flow Powder

G Series



2. Auger Filler——Powder

P Series



3. Piston Filler——Liquid





Sealing Ways:





1. Pillow Seal (Pillow Bag, Stick Bag, Gusseted Bag)



2.4 Side Seal Bag





3. 3 Side Seal Bag

4. Tetrahedron Bag

These packing styles are for almost selling products in the market.





VFH

VFH5

VFH6

Difference:

Туре	VFH	VFH5	VFH6
Machine Material	Painted Carbon Steel Frame	#304 Stainless Steel	#304 Stainless Steel
Screen	3 inch Screen With Key	5 inch Touch Screen	7 inch Siemens Touch Screen
Speed Control	By Belt	By Tranducer	By Siemens Tranducer
Electricity	Domestic	Domestic	Siemens, Omron



VFH-G Series

—Integrated with Volumetric Cup for Granule

Suits for small granules and free flow powder, such as sugar, rice, tea, potato chips, ground coffee, snack food and other granular food & nonfood products.

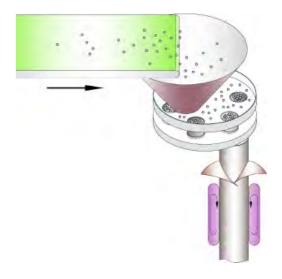
Option:

Finished products conveyorHot Stamping Date Coder Gas-Flushing Device Perforation Jaw Feature Additinoal Bag Forming Tube Strip Packs Device Heavy Bag Holder Deflation Device Full #304 Stainless Frame





VFH6-3S-G320 3 Side Seal VFFS Bagger



Volumetric Cup Dosing System





VFH6-4S-G320 4 Side Seal VFFS Bagger (PLC)



VFH6-3S-G320 3 Side Seal VFFS Bagger (PLC)



VFH6-G420 Pillow Bag VFFS Bagger (PLC)



Technical Specification:

i320 l Bag mm .31″)		
mm		
31″)		
mm		
5.9″)		
Granules		
1-20ml;20-90ml;22-220ml;200-800ml(only for G420) by Option		
Intermittent		
/min		
Hot Stamping Coder		
Perforation, Gas Flushing, Hot Stamping Coder, Strip Bags		
0.04-0.12mm (30-120mic.) Real Max.Dia.400mm(15.75") Real Core Dia.75mm (2.95")		
Width		
0.36")		
)V/50Hz		
50mm		
*64.96″)		

Above parameters are able to be customized properly as requests.



VFH-P Series

—Integrated with Auger Filler for Powder

Suitable for flour, cocoa, chocolate, spices, chilies, curries, pepper, milk, cosmetic, color powder and other powdery food & non-food products.

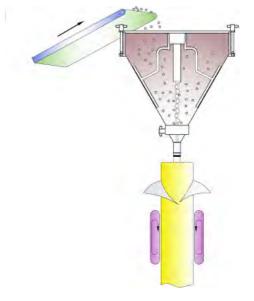
Option:

Hot Stamping Date Coder Perforation Jaw Feature Additinoal Bag Forming Tube Strip Packs Device Heavy Bag Holder Deflation Device Full #304 Stainless Frame



scan it, see the video





Auger Filler Dosing System



Technical Specification:

Model	VFH-P320	VFH-P420	VFH-3S-P320	VFH-4S-P320
Bag Styles	Pillov	w Bag	3 side seal bag	4 Side Seal Bag
Bag Width	30 to 135mm	80-190mm	25 to 135mm	40 to 135mm
bag width	(1.18 to 5.31")	(3.15 to 7.48")	(0.98 to 5.31")	(1.57 to 5.31")
Bag Length	30 to 180mm	50-280mm	30 to 150mm	30 to 150mm
bag Length	(1.18 to 7")	(1.97 to 11")	(1.18 to 5.9″)	(1.18 to 5.9")
Product Characteristic		Powde	rs	
Dosing system Compatible		Auger Fi	ller	
Filling Range	T:1-10ml;8-35ml;30-110ml;100-320ml;300-800ml(Only for P420) L:5-30ml;20-80ml by Option			
Running Motion	Intermittent			
Working Efficiency	40-80 bags/min	20-60 bags/min	35-80bags/min	25-60bags/min
Date Coding Can Be	Hot Stamping Coder			
Options Available	Perforation, SS Frame, Gas Flushing, Hot Stamping Coder, Strip Bags			
	0.04-0.12mm (30-120mic.) Real Max.Dia.400mm(15.75") Real Core Dia.75mm (2.95")			
Film & Reel	Max. Reel Width	Max. Reel Width	Max. Reel Width	Max. Reel Width
	300mm (11.81")	400mm (15.75″)	270mm (10.63")	270mm (10.36")
Power & Voltage	2KW, AC220V/50Hz	2.5KW,AC220V/50Hz	1.8KW,AC220V/50Hz	2.2KW, AC220V/50Hz
Dimonsions	650*850*1650mm	820×1220×2000mm	650*850*1650mm	650*850*1650mm
Dimensions	(25.59*33.46*64.96")	(32.28*48*78.74")	(25.59*33.46*64.96")	(25.59*33.46*64.96")
Machine Weight	300kg	400kg	250kg	250kg

Above parameters are able to be customized properly as requests.



VFH-L Series

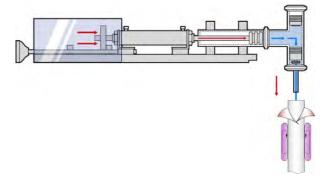
—Intergrated With Piston Filler for Liquid

Suitable for liquid & paste products, such as shampoo, cream, ketchup, liquor, oil, jelly and so on.

Option:

Hot Stamping Date Coder Perforation Jaw Feature Additinoal Bag Forming Tube Strip Packs Device Heavy Bag Holder Deflation Device Plexiglass Safety Guard Full #304 Stainless Frame





Piston Filler Dosing System



scan it, see the video



Technical Specification:

Model	VFH-L320	VFH-3S-L320	VFH-4S-L320
Bag Styles	Pillow Bag	3 Side Seal Bag	4 Side Seal Bag
Bag Width	20 to 135mm	25 to 135mm	40 to 135mm
Bag Width	(0.79 to 5.31")	(0.98 to 5.31")	(0.98 to 5.31")
Bag Length	30 to 180mm	30-150mm	30 to 150mm
bag Length	(1.18 to 7″)	(1.18 to 5.9″)	(1.18 to 5.9″)
Product Characteristic		Liquids, Pastes	
Dosing system Compatible		Piston Filler, Mechanical Pump	
Filling Range	2-50ml;20-110ml;100-300ml;200-600ml by Option		
Running Motion	Intermittent		
Working Efficiency	30-80 bags/min		
Date Coding Can Be	Hot Stamping Coder		
Options Available	Perforation, Gas Flushing, Hot Stamping Coder, Strip Bags		
	0.04-0.12mm (30-120mic.) Real Max.Dia.400mm(15.75") Real Core Dia.75mm (2.95")		
Film & Reel	Max. Reel Width	Max. Reel Width	Max. Reel Width
	300mm (11.81″)	270mm (10.63″)	270mm (10.63")
Power & Voltage	1.35KW, AC220V/50Hz	1.35KW,AC220V/50Hz	1.8KW,AC220V/50Hz
Dimensions	650*850*1650mm	650*850*1650mm	650*850*1650mm
Dimensions	(25.59*33.46*64.96")	(25.59*33.46*64.96")	(25.59*33.46*64.96")
Machine Weight	250kg	250kg	250kg

Above parameters are able to be customized properly as requests.



VFH Other Special Customrized Types



VFH-4S-L4 4 Line 4 Side Seal VFFS Bagger

Bagger applicable for multi-lines liquid package (Piston filler dosing system)

Technical Specification:

4 Side Seal at 4 Lines
30 to 100mm(1.18 to 3.94in)
25 to 60mm(0.98 to 2.36in)
2-12ml
60-160 bags/min
≤480mm (19.0in)
0.04-0.12mm
≤400mm (15.7in)
75mm (2.9in)
AC 220V 50Hz, 1Phrase or per cus- tomer specification
2.6 KW
L950 x W750 x H1650mm
300kg



scan it, see the video





Bagger applicable for irregular shaped products (Buckets conveyor system)

Technical Specification:

Model	VFH-B320	VFH-B420	
Bag Type	Pillow Bag	Pillow Bag	
Bag Length	30 to 180mm (1.2 to 7in)	50 to 280mm(2 to 11in)	
Bag Width	30 to 135mm (1.2 to 5.3in)	80 to 190mm(3.2 to 7.5in)	
Volume	5-150ml	80-700ml	
Working Speed	30-80 bags/min	15-40 bags/min	
Reel Film Width	≤300mm (11.8in)	≤400mm (15.7in)	
Film Thickness	0.04-0.12mm		
Reel Outer Dia.	≤400mm (15.7in)		
Reel Core Dia.	75mm (2.9in)		
Voltage	AC 220V 50Hz, 1Phrase or per customer specification		
Power Consumption	1.35 KW	2 KW	
Dimension	L850 x W650 x H1650mm	L1220 x W820 x H2000mm	
Weight	300kg	400kg	



scan it, see the video



VFH6 -B



VFJ-W1200/W920/W720/W520/W420

Application: Mainly suitable for packing potato chips, biscuits, pasta, peanuts, nuts, coffee, beans, popcorn, cereals, extruded snacks, confectionery, dried & froze fruits, pets food, vegetables, pills, electronics, plastics, hardware, toys and other granular food & non-food products.







VFJ-W1200/W920 Packaging Machine Line With Multi-head Weigher

Technical Parameters:

- Packing Speed: 5-30 bag/min
- Filling Arrange: 1-20kg
- Filling Accuracy: ≤0.5-2%

Combined Parts:

- Large vertical packing machine
- Multi-head Weigher
- Automatical Z-type bucket elevator
- Supporting platform
- Finished products conveyor







VFJ-1200/920 Large Packing Machine

Technical Features&Parameters:

- Famous Brand electrical parts, stable and functional.
- Double servo motors for pulling film down system.
- Automatically film recitifying function, smart&convenient.
- Adopt clip or supporting without broken bags; reduce waste.
- Many kinds of languages can be chosen.

Туре	VFJ-1200	VFJ-920
Bag Length	100-800mm	100-570mm
Bag Width	200-580mm	180-450mm
Max. Film Width	1200mm	920mm
Packing Speed	5-30 bag/min	5-40 bag/min
Air Consumption	0.5m³/min 1Mpa	0.5m³/min 1Mpa
Power Voltage	6KW 220V 50/60Hz	6KW 220V 50/60Hz
Dimension	2400x1800x2750mm	1750x1510x2100mm
Weight	1200KG	1000KG







VFJ-720/520 Large Packing Machine

Technical Features:

- Famous Brand PLC
- Double servo motors for pulling film down system
- Automatically film recitifying function
- Adopt clip or supporting without broken bags; reduce waste
- Many kinds of languages can be chosen

Technical Parameters:

Туре	VFJ-720	VFJ-520
Bag Length	80-470mm	80-370mm
Bag Width	100-350mm	80-250mm
Max. Film Width	720mm	520mm
Pakcing Speed	5-60 bag/min	5-60 bag/min
Air Consumption	0.4m³/min 1.0Mps	0.4m³/min 1.0Mps
Power Voltage	3KW 220V 50/60Hz	2.7KW 220V 50/60Hz
Dimension	1700x1270x1900mm	1650x1170x1700mm
Weight	900KG	800KG







VFJ-C420 Auto-Packing With Volumetic Cup

Application: Suitable for many kinds of loose products, such as rice, popcorn, pea, sugar, salt, etc Measuring Range: 100-1200ML(By changing forming tube& cups)



VFJ-S420 Auto Packing with Linear Weigher

Application: Suitale for small granular products, such as sugar, rice, seeds, salt, spices, flavoring, chemical, etc. Measuring Range: 10-1000g Measuring Accuracy: ≤0.1-1%



scan it, see the video





VFJ-L420 Auto Packaging Machine Line With

Liquid Pump system

Application:Suitable for packing water, juice, milk, juice, purees, sauce, fruit jams, soap, paint, lubrication, wax, gel, ointments etc liquids or pastes.







Туре	VFJ-420
Bag Length	50-300mm
Bag Width	50-200mm
Max. Film Width	420mm
Packing Speed	10-70 bag/min
Measuring Range	150-1200m
Air Consumption	0.65mpa
Gas Consumption	0.3m ³ /min
Power Voltage	220V AC 50/60Hz
Power	2.2KW
Dimension	1080x1300x1400mm
Weight	600kg







VFJ-P460











VFJ-P420





Packaging Machine Line With Auger System

Application:

Suitable for all kinds of powder, such as, Flour, miilk powder, coffee powder, starch, spice, etc.

Technical Features:

- Full-automatic Form-Fill-Seal type, efficient and simple to use.
- Use famous brand electric and pneumatic components, stable and long life circle.
- Specific powder counting system controlled by servor motor
- Automatic and digital to feed and stop feeding.
- Gorgeous flat bottom bag with 4 edges sealing(P460)

Combined Parts:

- Large vertical packing machine
- Auger filler
- Auger Elevator
- Finished products conveyor
- Weight checker
- Metal checker



scan it, see the video



VFJ-Q720/VFJ-Q460 Stabilo Packing Machine

Technical Features:

- PLC control with stable biaxial high accuracy output and color touch screen, bag-• making, measuring, filling, printing, cutting, finished in one operation.
- Separate circuit boxes for pneumatic control and poweer control. Noise is low, • and the circuit is more stable.
- Film-pulling with servo motor double belt: less pulling resistance, bag is formed in • good shape with better apprearance, belt is resistant to be worn-out.
- Adjustment of bag deviation just meeded to be controlled by the touch screen. • Operation is very simple.
- Close down type mechanism, defending powder into inside of machine. •









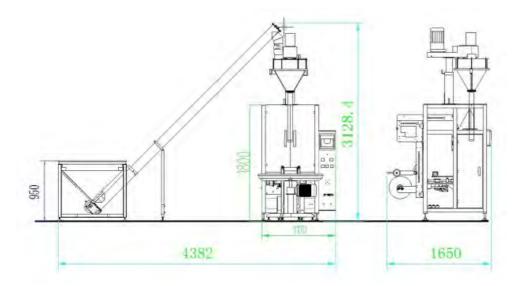






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Qual seal bag/Stabilo bag:





Technical Parameters:

Туре	VFJ-460 VFJ-Q720		
Bag Length	100-380mm	100-400mm(L)	
Front Bag Width	75-130mm	60-220mm(W)	
Side Width	40-80mm	40-120mm	
Edge Seal Width	5-10mm	5-10m	
Max. Film Width	460mm	720mm	
Packing Speed	5-50 bag/min	550bags/min	
Measuring Range	3000ml(Max)	8000ml(MAX)	
Air Pressure	0.65Mpa	0.65Mpa	
Gas Consumpiton	0.4m ³ /min	0.4m³/min	
Power Voltage	220V AC 50/60Hz	220V/50HZ	
Power	3.6KW	6.0KW	
Dimension	1500x1170x1800mm	1700×1470×1700mm	
Weight	950KG	1000KG	



VFJ-V320 High-Speed Vertical Packing Machine

Technical Features:

- Servo moto for pulling film, high speed and accurate.
- Famous Brand PLC, re-programmable and long working life.
- Applied with reciprocating film pulling and sealing technology.
- Working process is stable, seal at high speed and bag shape looks gorgeous.

Technical Parameters:

Packing Speed	40-100 bag/min	
Bag Length	50-200mm	
Bag Width	40-150mm	
Max. Film Width	320mm	
Sealing Type	Pillow Bag, 3-side Sealing	
Packing Material	OPP/CPP, OPP/CE, PET/PE etc.	
Air Pressure	0.65mpa	
Air Consumption	0.25m³/min	
Power	220V 50Hz 2KW	
Dimension	1200x700x1520mm	
Weight	400KG	







Technical Parameters:

Туре	VFJ-V420	VFJ-V520
Bag Length	50-300mm	50-400mm
Bag Width	60-200mm	100-250mm
Max. Film Width	420mm	520mm
Packing Speed	Max. 180 bag/min	Max. 180 bag/min
Air Consumption	0.3m ³ /min 0.7Mpa	0.4m ³ /min 0.7Mpa
Power Voltage	4.8KW 220V 50/60Hz	5KW 220V 50/60Hz
Dimension	1380x980x1400mm	1600x1170x1610mm

Technical Features:

- Famous Brand electrical parts, stable and functional.
- Three servo motor for reciprocating pull film system, can reach 180bpm.
- Automatically film recitifying function, smart and convenient.
- High speed packing, save labor, resources and place.
- Many kinds of languages can be chosen.



Auxiliary Machine

For different materials, JR series machine will be equi with diffferent auxiliary machines.



Piston Filler





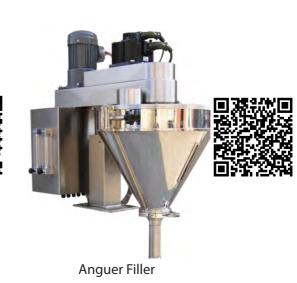
Volumertic Cup



Liner Scale Weigher













S Shape Incline Conveyor

Z Shap Elevator

Screw Elevator



Take-away Conveyor



Rotary Pouches Accumulating Table



Support Platform



www.honorpack.com

4th Floor, Block H Wisdom Vally Station Ave. Wenzhou, Zhejiang, 325000 China +86 577 56692636 400 0570 300